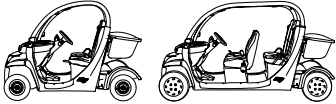




INSTRUCTIONS

Product: (GEM) Global Electric Motorcars

Models: GEM E825 - 2 Passenger NEV, & GEM E825 - 4 Passenger NEV



Subject: Instructions for freeing the latch mechanism

Estimated Completion Time: .1 Hour

REQUIRED TOOLS & SUPPLIES:

- | | |
|----------------------------|--------------------------|
| (1) 3/8" Socket | (1) # 2 Phillips Bit |
| (1) Electric Drill | (1) Nut Driver |
| (1) Med. Flat Screw-driver | (1) 3/8" Open End Wrench |
| (1) Pliers | |

WARNING!

To prevent personal injury or property damage: Switch the 72-volt Master Disconnect to "OFF", be sure the ignition switch is always in the "OFF" position and that the "KEY" is removed. Set the parking brake before servicing, adjusting, or repairing.

WARNING!

HIGH VOLTAGE

You could be seriously or fatally injured by electric shock if you attempt to open, repair, test, inspect or adjust. Only qualified technicians should open and service. Consult service manual.



1. Remove bench seat cushion (rear bench seat cushion for 4 passenger vehicles) to access the Master Disconnect switch. Switch master disconnect off. (See Fig. # 1.

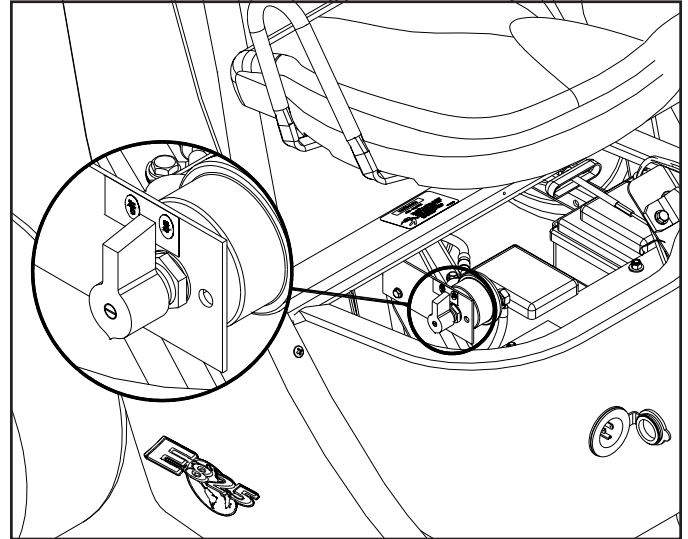


Fig. # 1 Switch master disconnect off



Fig. # 2 First with the latch handle in the unlocked position, try using a small flat screwdriver as shown to free the latch mechanism. Also spray WD-40 lubricant to free the parts.

IMPORTANT

Be sure to support the Swivel Pak or Links Pak while unlatching.



Fig. # 3 This figure shows that it worked. but the problem can happen again. First try sprayin components with WD-40 and try to re-create the problem. If the problem persists, proceed to the next step.



Fig. # 6 Then with a 3/8" socket, remove the 2 screws securing the seat back to the frame. Remove seat back.



Fig. # 4 Remove (Qty. 2) screws per rear tail light cover



Fig. # 7 Then with a 3/8" open end wrench and a pliers you will need to adjust the turnbuckle to tighten (decrease the distance between the latch assembly and the handle).

8. Assembly the vehicle in reverse dis-assembly order.

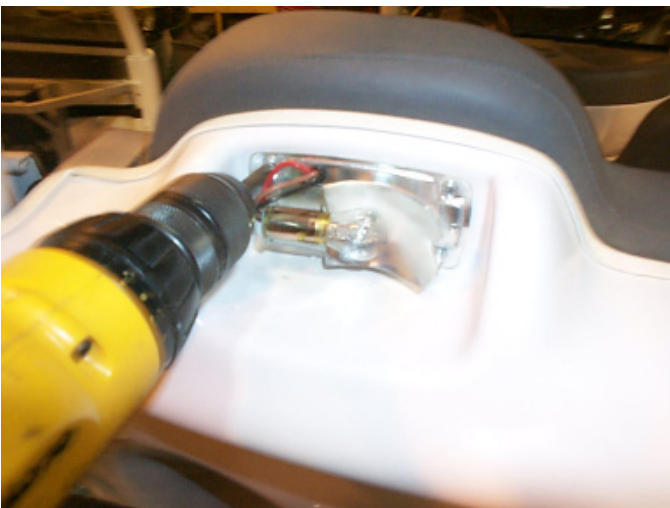


Fig. # 5 Then remove (Qty. 2) screws per rear tail light assembly. These screws secure the back panel to the seat back.

ADDITIONAL INFORMATION

If you have any questions or need assistance in completing this action, please contact GEM Technical Support at 866.764.0616

Remember to record the last six digits of your Vehicle Identification Number (V.I.N.) in the space provided below before calling. Use (Fig. # 18 & 19) to locate the V.I.N. plate.

V.I.N. _____

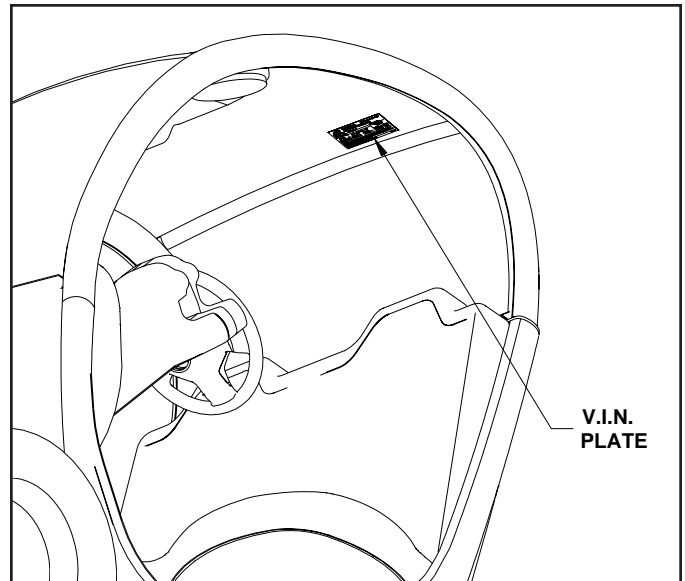



Fig. 18 V.I.N. plate location

		MANUFACTURED BY: U.S. Patent No. Des. 419,107 Global Electric Motorcars, LLC.	
		<small>Web: www.gemcar.com</small>	
<small>GVWR: 953KG (2,100 LBS.)</small>		<small>DATE OF MFG: 1/5/01</small>	
GAWR		TIRE - DIMENSION - RIM	
<small>Front 468KG (1,023 LBS)</small>	<small>165/70R-12</small>	<small>T12x4J</small>	COLD INFLATION PRESSURE
<small>Rear 468KG (1,077 LBS)</small>	<small>165/70R-12</small>	<small>T12x4J</small>	<small>KPA/PSI</small> <small>207KPA (30PSI)</small>
			<small>SGL/DUAL</small> <small>SINGLE</small>
<small>THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR SAFETY, BUMPER, AND THEFT PREVENTION STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN A</small>			
<small>V.I.N. XXXXXXXXXXXXXXX XXXX</small>			
<small>TYPE OF VEHICLE:</small>			<small>U.S. VIN</small>

LAST SIX NUMBERS OF V.I.N.

Fig. # 19 V.I.N. use last six numbers



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