

FASTENER USAGE**Description****WARNING!**

Use of an incorrect fastener may result in component damage or personal injury.

Fasteners and torque specifications references in this Service Manual are identified SAE format.

During any maintenance or repair procedure, it is important to salvage all fasteners (nuts, bolts, etc.) for re-assembly. If the fastener is not salvageable, a fastener of equivalent specification must be used.

NOTE: Nylon lock nuts must always be replaced.

TORQUE SPECIFICATIONS

DESCRIPTION	THREAD SIZE	Use Loctite® 242	INCH-POUNDS	FOOT-POUNDS
Battery Cables to Battery Post		NO	70	---
Brake line to Wheel/Master Cylinder		NO	---	37
Brake Master Cylinder to Frame	5/16 - 18	NO	225	---
Brake Pedal Assembly to Frame	5/16 - 18	NO	225	---
Brake Pedal to Push Rod	3/8 - 16	NO	---	30
Brake, Drum Assembly to Steering Knuckle	M8 x 1.25	NO	225	---
Brake, Parking - Cable Mount to Rear Suspension	1/2" x 13	NO	---	90
Control Arm to Frt. Suspension Frame	M12 x 1.75	NO	---	60
Differential to Frt. Suspension Frame	5/16" -- 18	NO	225	---
Front Suspension Frame to Frame (Lower)	M12 x 1.75	YES	---	60
Front Suspension Frame to Frame (Upper)	3/8 - 16	YES	---	30
Half Shaft to Drum Brake Assembly	M16 x 1.5	YES	---	74
King Pin Pinch Bolt	M6 - 1	YES	65	---
Motor to Differential	1/4 - 20	YES	65	---
Rack & Pinion to Frt. Suspension Frame	M8 x 1.25	NO	225	---
Rear Suspension Frame to Frame	M12 x 1.75	NO	---	60
Seat Belt D-Ring to Frame		NO	---	60
Seat Belt End to Frame		NO	---	60
Seat Belt Latch Assembly to Frame		NO	---	60
Seat Belt Latch Assembly to Bracket - Bucket Seat		NO	---	60
Seat Belt Retractor to Bracket - Bucket Seat		NO	---	60
Seat Belt Retractor to Frame - Bench Seat		NO	---	60
Shock Absorber Lower Bolt	M12 x 1.75	NO	---	60
Shock Absorber Upper Bolt	M12 x 1.75	NO	---	60
Steering Column Pinch Bolt	3/8 - 16	NO	---	30
Steering Column to Dash Frame	5/16 - 18	NO	225	---
Steering Wheel to Steering Shaft		NO	225	---
Tie Rod Stud Nut	M10 x 1.5	NO	---	35
Wheel Lug Nuts	M10 x 1.5	NO	---	50
Yoke to Control Arm	M12 x 1.75	NO	---	60

TORQUE SPECIFICATIONS

DESCRIPTION	THREAD SIZE	Use Loctite® 242	INCH-POUNDS	FOOT-POUNDS
Brake line to Wheel/Master Cylinder		NO	---	37
Brake Master Cylinder to Frame	5/16 – 18	NO	225	---

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DESCRIPTION	THREAD SIZE	Use Loctite® 242	INCH-POUNDS	FOOT-POUNDS
Brake Pedal Assembly to Frame	5/16 – 18	NO	225	---
Brake Pedal to Push Rod	3/8 – 16	NO	---	30

(THIS SECTION.)

TORQUE SPECIFICATIONS

DESCRIPTION	THREAD SIZE	Use Loctite® 242	INCH-POUNDS	FOOT-POUNDS
Brake line to Wheel/Master Cylinder		NO	---	37
Brake, Drum Assembly to Steering Knuckle	M8 x 1.25	NO	225	---
Wheel Lug Nuts	M10 x 1.5	NO	---	50

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Wheel Lug Nuts	M10 x 1.5	NO	---	50

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Differential to Frt. Suspension Frame	5/16" -- 18	NO	225	---
Half Shaft to Drum Brake Assembly	M16 x 1.5	YES	---	74
Motor to Differential	1/4 -- 20	YES	65	---
Shock Absorber Upper Bolt	M12 x 1.75	NO	---	60
Wheel Lug Nuts	M10 x 1.5	NO	---	50

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Rack & Pinion to Frt. Suspension Frame	M8 x 1.25	NO	225	---
Steering Column Pinch Bolt	3/8 – 16	NO	---	30
Tie Rod Stud Nut	M10 x 1.5	NO	---	35
Wheel Lug Nuts	M10 x 1.5	NO	---	50

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Steering Column Pinch Bolt	3/8 - 16	NO	---	30
Steering Column to Dash Frame	5/16 - 18	NO	225	---
Steering Wheel to Steering Shaft		NO	225	---

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DESCRIPTION	THREAD SIZE	Use Loctite® 242	INCH-POUNDS	FOOT-POUNDS
Brake line to Wheel/Master Cylinder		NO	---	37
Brake, Drum Assembly to Rear Axle	M8 x 1.25	NO	225	---
Brake, Drum Assembly to Steering Knuckle	M8 x 1.25	NO	225	---
Brake, Parking - Cable Mount to Rear Suspension	1/2" x 13	NO	---	90
Rear Suspension Frame to Frame	M12 x 1.75	NO	---	60
Shock Absorber Lower Bolt	M12 x 1.75	NO	---	60
Shock Absorber Upper Bolt	M12 x 1.75	NO	---	60
Wheel Lug Nuts	M10 x 1.5	NO	---	50

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Brake, Drum Assembly to Steering Knuckle	M12 x 1.75	NO	---	60

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DESCRIPTION	THREAD SIZE	Use Loctite® 242	INCH-POUNDS	FOOT-POUNDS
Brake, Parking – Cable Mount to Rear Suspension	1/2 x 13	NO	---	90